



Process Planning

Production Planning- Points to consider for an efficient planning

Plan for everything and everyone: Often, when making production plans, some machine or some person is unaccounted for. The problem here is that that machine may go down or the worker may be on leave, or worse, working on something else. Hence, plan for every machine, raw material, workstation, warehouse, and employee.

Monitor: Once the manufacturing process begins, things may go wrong, machines pause, or items may get misplaced. Constantly monitoring the factory floor with supervisors or with IoT devices ensures that all the pieces are moving as planned.

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Process Planning

Bottlenecks

Bottlenecks are roadblocks in the production line that halt the processing of materials midway. For example, if items are waiting at the button-attach workstation for buttons to get attached, the button attach workstation is a bottleneck since it's stopping the garments from going ahead.

Bottlenecks can happen anywhere in the production line. Scan all the sewing machines and even check if there are enough operators to carry out tasks. Through planning and ensuring the availability of sewing machines and available resources is a good way to avoid bottlenecks.

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