

The basic four islands of automation of CIM are discussed below:

1). Computer Aided Design (CAD): The major activities covered under CAD are:

- i. Geometric modeling
- ii. Engineering Analysis
- iii. Simulation
- iv. Computer aided drafting and documentation

2). Computer Aided Manufacturing Planning and Control (CAMPC):

CAMPC is divided into two main areas:

- i. Computer Aided Manufacturing Planning and Control (CAMPC), and
- ii. Computer Aided Manufacturing

CAMPC basically includes:

- i. Production planning
- ii. Computer aided process planning (CAPP)
- iii. Master scheduling
- iv. Material requirements planning (MRP I)
- v. Manufacturing resource planning (MRP II)
- vi. Inventory management

3). Computer Aided Manufacturing (CAM)

It includes the following activities:

- i. Computer Aided Manufacturing by FMS
- ii. Computer Aided Quality Assurance (CAQA)

4). Computer Aided Business Functions (CABF)

The CABF includes the following activities:

- i. Purchase
- ii. Stores
- iii. Cost planning and control
- iv. Marketing and sales
- v. Packaging and forwarding
- vi. Finance and accounts
- vii. Human resources and management

It is important that all the activities and functions in CIM are performed by keeping customer at centre point.

1.4 ROLE OF MANAGEMENT IN CIM

- Develop a business model for a factory to understand the problems.
- Develop a functional model for the processes, functions and activities.

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