



Designation: D5 – 06¹

Standard Test Method for Penetration of Bituminous Materials¹

This standard is issued under the fixed designation D5; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

ϵ^1 NOTE—Editorial changes were made to Section 11 clarifying the use of the precision statement in July 2006.

1. Scope

1.1 This test method covers determination of the penetration of semi-solid and solid bituminous materials.

1.2 The needles, containers and other conditions described in this test method provide for the determinations of penetrations up to 500.

NOTE 1—For guidance in preparing and testing emulsion residue specimens for this test method, please refer to Section 35 of Test Method D244.

1.3 The values stated in SI units are to be considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D36 Test Method for Softening Point of Bitumen (Ring-and-Ball Apparatus)

D244 Test Methods and Practices for Emulsified Asphalts

E1 Specification for ASTM Liquid-in-Glass Thermometers

E77 Test Method for Inspection and Verification of Thermometers

E1137/E1137M Specification for Industrial Platinum Resistance Thermometers

E2251 Specification for Liquid-in-Glass ASTM Thermometers with Low-Hazard Precision Liquids

2.2 *ANSI Standard:*

B46.1 Surface Texture³

2.3 *ISO Standard:*

ISO Standard 468 Surface Roughness—Parameters, Their Values and General Rules for Specifying Requirements³

3. Terminology

3.1 *Definitions:*

3.1.1 *penetration, n*—consistency of a bituminous material expressed as the distance in tenths of a millimetre that a standard needle vertically penetrates a sample of the material under known conditions of loading, time, and temperature.

4. Summary of Test Method

4.1 The sample is melted (if starting at ambient temperature) and cooled under controlled conditions. The penetration is measured with a penetrometer by means of which a standard needle is applied to the sample under specific conditions.

5. Significance and Use

5.1 The penetration test is used as a measure of consistency. Higher values of penetration indicate softer consistency.

6. Apparatus

6.1 *Penetration Apparatus*—Any apparatus that permits the needle holder (spindle) to move vertically without measurable friction and is capable of indicating the depth of penetration to the nearest 0.1 mm, will be acceptable. The weight of the spindle shall be 47.5 ± 0.05 g. The total weight of the needle and spindle assembly shall be 50.0 ± 0.05 g. Weights of 50 ± 0.05 g and 100 ± 0.05 g shall also be provided for total loads of 100 g and 200 g, as required for some conditions of the test. The surface on which the sample container rests shall be flat and the axis of the plunger shall be at approximately 90° to this surface. The apparatus shall have a leveling indicator. The spindle shall be easily detached for checking its weight.

¹ This test method is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.44 on Rheological Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute, 25 W. 43rd St., 4th Floor, New York, NY 10036.

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Table of Contents 1967 Astm Standards Part 2 Bituminous Ma

1. Understanding the eBook 1967 Astm Standards Part 2 Bituminous Ma
 - The Rise of Digital Reading 1967 Astm Standards Part 2 Bituminous Ma
 - Advantages of eBooks Over Traditional Books
2. Identifying 1967 Astm Standards Part 2 Bituminous Ma
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1967 Astm Standards Part 2 Bituminous Ma
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1967 Astm Standards Part 2 Bituminous Ma
 - Personalized Recommendations

- 1967 Astm Standards Part 2 Bituminous Ma User Reviews and Ratings
- 1967 Astm Standards Part 2 Bituminous Ma and Bestseller Lists
- 5. Accessing 1967 Astm Standards Part 2 Bituminous Ma Free and Paid eBooks
 - 1967 Astm Standards Part 2 Bituminous Ma Public Domain eBooks
 - 1967 Astm Standards Part 2 Bituminous Ma eBook Subscription Services
 - 1967 Astm Standards Part 2 Bituminous Ma Budget-Friendly Options
- 6. Navigating 1967 Astm Standards Part 2 Bituminous Ma eBook Formats
 - ePub, PDF, MOBI, and More
 - 1967 Astm Standards Part 2 Bituminous Ma Compatibility with Devices
 - 1967 Astm Standards Part 2 Bituminous Ma Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1967 Astm Standards Part 2 Bituminous Ma
 - Highlighting and Note-Taking 1967 Astm Standards Part 2 Bituminous Ma
 - Interactive Elements 1967 Astm Standards Part 2 Bituminous Ma
- 8. Staying Engaged with 1967 Astm Standards Part 2 Bituminous Ma
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1967 Astm Standards Part 2 Bituminous Ma
- 9. Balancing eBooks and Physical Books 1967 Astm Standards Part 2 Bituminous Ma
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1967 Astm Standards Part 2 Bituminous Ma
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1967 Astm Standards Part 2 Bituminous Ma
 - Setting Reading Goals 1967 Astm Standards Part 2 Bituminous Ma
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1967 Astm Standards Part 2 Bituminous Ma
 - Fact-Checking eBook Content of 1967 Astm Standards Part 2 Bituminous Ma

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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